


Date: Friday, 23/01/2009 7:19:11 AM  
User: Linda Lacelle

# **Process Sheet**

<b>Customer</b> :	CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> :	212 DETAIL PARTS
<b>Job Number</b> :	45100		
<b>Estimate Number</b> :	13228		
<b>P.O. Number</b> :		<b>Part Number</b> :	D2127251077
<b>This Issue</b> :	23/01/2009	<b>S.O. No.</b> :	
<b>Prsht Rev.</b> :	NC	<b>Drawing Number</b> :	D212-725-1
<b>First Issue</b> :	/ /	<b>Project Number</b> :	N/A
<b>Previous Run</b> :	42638	<b>Drawing Revision</b> :	
	<b>Type</b> :	<b>Material</b> :	N/A
	PURCHASED PARTS	<b>Due Date</b> :	29/01/2009
<b>Written By</b> :		<b>Qty:</b>	1
<b>Checked &amp; Approved By</b> :		<b>Um:</b>	Each
<b>Comment</b> :			

## **Additional Product**

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PG	PURCHASING
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**Comment:** PURCHASING

Issue P/O: 8034 to Eagle Copters

"Assembly of D212-725-1-077 with Dart IPP D212-725-1-077"

Send a copy of this IPP

*W 09-01-23*

2.0	D2127251077	Gusset
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)  
GUSSET

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
-----	-----------------	------------------



**Comment:** Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
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1	D212-725-1-077	Gusset	
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Attach serviceable tags

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-077 REV. \_\_\_\_\_

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Friday, 23/01/2009 7:19:12 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 45100

Part Number: D2127251077

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Date: Friday, 23/01/2009 7:19:11 AM  
 User: Linda Lacelle

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : 212 DETAIL PARTS
<b>Job Number</b> : 45100	
<b>Estimate Number</b> : 13228	
<b>P.O. Number</b> :	<b>Part Number</b> : D2127251077
<b>This Issue</b> : 23/01/2009 <b>S.O. No.</b> :	<b>Drawing Number</b> : D212-725-1
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> :
<b>Previous Run</b> : 42638	<b>Material</b> : N/A
<b>Written By</b> :	<b>Due Date</b> : 29/01/2009 <b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> :	
<b>Comment</b> :	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 6034 to Eagle Copters

"Assembly of D212-725-1-077 with Dart IPP D212-725-1-077"

Send a copy of this IPP

W 09-01.23

2.0	D2127251077	Gusset
-----	-------------	--------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

GUSSET

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
-----	-----------------	------------------



Comment: Sub-Contracting OUTSIDE SERVICES

## EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-077 Gusset AS321

Attach serviceable tags

JAN 30 2009

## 2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-077 REV. E

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Friday, 23/01/2009 7:19:12 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 45100

Part Number: D2127251077

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

JAN 30 2009

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

JAN 30 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A

Comment: PACKAGING RESOURCE #1

JAN 30 2009

Identify and Stock

Location: \_\_\_\_\_

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/09 AS

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W 09.02.03

Work Order Number: 45321

Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.***Squawk: 1.9**Discrepancy:

Fabricate D212-725-1-065 / -066, Stiffener for Dart Aerospace.

Resolution:

D212-725-1-065 / -066, Stiffener fabricated IAW D212-725-1 Dwg Pg. 26, Fig. 6. Material 2024T3.050, Batch No. 1947.

**1.9** Work Done By: Stephen Hebert*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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**Squawk: 1.10**Discrepancy:

Fabricate D212-725-1-069, Stiffener for Dart Aerospace.

Resolution:

D212-725-1-069, Stiffener fabricated IAW D212-725-1 Dwg Pg. 27, Fig.12. Material 2024T3 .063, Batch No. 0548.

**1.10** Work Done By: Sean Hannon*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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**Squawk: 1.11**Discrepancy:

Fabricate D212-725-1-075, Bracket for Dart Aerospace.

Resolution:

D212-725-1-075, Bracket fabricated IAW D212-725-1 Dwg Pg.29, Fig.11. Material 2024T3 .040 , Batch No. 0687 .

**1.11** Work Done By: Kelly Alliston*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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**Squawk: 1.12**Discrepancy:

Fabricate D212-725-1-077 / -078, Gusset for Dart Aerospace.

Resolution:

D212-725-1-077 / -078, Gusset fabricated IAW D212-725-1 Dwg Pg. 30, Fig.11. Material 2024T3 .040, Batch No.0687 .

**1.12** Work Done By: Kelly Alliston*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.***AMO 6-81** Signature: Colin Gould on 1/20/2009Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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\*\*\*\*\* Original Maintenance Releases and Independent Control Inspection details are stored electronically at \*\*\*\*\*  
\*\*\*\*\* Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software \*\*\*\*\*